

Trade name: Hesse HYDRO Hardener HDR 5081

Version: 22 / GB Revision: 18.02.2021
Replaces Version: 21 / GB Print date: 24.02.21

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Hesse HYDRO Hardener HDR 5081

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/preparation

Surface treatment of wood and other materials

Identified Uses

REACHSET 1003

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
ERC4 Industrial use of processing aids in processes and products, not becoming part of

articles

ERC5 Industrial use resulting in inclusion into or onto a matrix

PROCh01 Other processing without aerosol formation

1.3. Details of the supplier of the safety data sheet

Manufacturer

Hesse GmbH & Co. KG Warendorfer Strasse 21

59075 Hamm

Telephone no. +49 (0) 2381 963-00 Fax no. +49 (0) 2381 963-849 E-mail address ps@hesse-lignal.de

1.4. Emergency telephone number

Germany: +49 (0) 2381 788-612

2. Hazards identification

2.1. Classification of the substance or mixture

Classification (Regulation (EC) No. 1272/2008)

Classification (Regulation (EC) No. 1272/2008)

Flam. Liq. 3 H226
Acute Tox. 4 H332
Skin Irrit. 2 H315
Eye Dam. 1 H318
Skin Sens. 1 H317
STOT SE 3 H335
STOT SE 3 H336

The product is classified and labelled in accordance with Regulation (EC) No 1272/2008 For explanation of abbreviations see section 16.

2.2. Label elements

Labelling according to regulation (EC) No 1272/2008 Hazard pictograms



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Signal word

Danger

Hazard statements

H226 Flammable liquid and vapour.
H332 Harmful if inhaled.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/ attention.

Hazardous component(s) to be indicated on label (Regulation (EC) No. 1272/2008)

contains Hexamethylene-di-isocyanate; 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl

isocyanate; n,n-dimethylcyclohexylamine; 1,6-hexamethylene diisocyanate

homopolymer

Supplemental information

EUH204 Contains isocyanates. May produce an allergic reaction.

2.3. Other hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB) (if not listed in Section 3).

3. Composition/information on ingredients

Hazardous ingredients

1,6-hexamethylene diisocyanate homopolymer

CAS No. 28182-81-2 EINECS no. 500-060-2

Registration no. 01-2119485796-17

Concentration >= 25 < 40 %

Classification (Regulation (EC) No. 1272/2008)

Acute Tox. 4 H332 Route of exposure: Inhalation

exposure

Skin Sens. 1 H317

STOT SE 3 H335 Respiratory tract

2-methoxy-1-methylethyl acetate



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CAS No. 108-65-6 EINECS no. 203-603-9

Registration no. 01-2119475791-29

Concentration >= 25 < 50 %

Classification (Regulation (EC) No. 1272/2008)

Flam. Liq. 3 H226 STOT SE 3 H336

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers

CAS No. 53880-05-0

Registration no. 01-2119488734-24

Concentration >= 20 < 25 %

Classification (Regulation (EC) No. 1272/2008)

Skin Sens. 1 H317

STOT SE 3 H335 Respiratory tract

n-butyl acetate

CAS No. 123-86-4 EINECS no. 204-658-1

Registration no. 01-2119485493-29

Concentration >= 10 < 20 %

Classification (Regulation (EC) No. 1272/2008)

Flam. Liq. 3

STOT SE 3 H336 Nervous system

H226

EUH066

polyethyleneglycol tridecyl ether phosphate

CAS No. 9046-01-9

Concentration >= 3 < 10 %

Classification (Regulation (EC) No. 1272/2008)

Eye Dam. 1 H318 Skin Irrit. 2 H315 Aquatic Chronic 3 H412

n,n-dimethylcyclohexylamine

CAS No. 98-94-2 EINECS no. 202-715-5

Registration no. 01-2119533030-60

Concentration >= 1 < 2 %

Classification (Regulation (EC) No. 1272/2008)

Flam. Liq. 3 H226 Met. Corr. 1 H290 Acute Tox. 3 H301

Acute Tox. 3 H301 Route of exposure: Oral exposure

Acute Tox. 3 H311 Route of exposure: Dermal

exposure

Acute Tox. 3 H331 Route of exposure: Inhalation

exposure

Skin Corr. 1B H314 Eye Dam. 1 H318 Aquatic Chronic 2 H411

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate



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CAS No. 4098-71-9 EINECS no. 223-861-6

Registration no. 01-2119485493-29

Concentration >= 0,1 < 0,4 %

Classification (Regulation (EC) No. 1272/2008)

Acute Tox. 1 H330 Route of exposure: Inhalation

exposure

Eye Irrit. 2 H319 STOT SE 3 H335

STOT SE 3 H335 Respiratory tract

Skin Irrit. 2 H315 Resp. Sens. 1 H334 Skin Sens. 1 H317 Aquatic Chronic 2 H411

Hexamethylene-di-isocyanate

CAS No. 822-06-0 EINECS no. 212-485-8

Registration no. 01-2119457571-37

Concentration \Rightarrow 0,1 < 0,2 %

Classification (Regulation (EC) No. 1272/2008)

Acute Tox. 4 H302 Route of exposure: Oral exposure Acute Tox. 1 H330 Route of exposure: Inhalation

exposure

Eye Irrit. 2 H319 STOT SE 3 H335 Skin Irrit. 2 H315 Resp. Sens. 1 H334 Skin Sens. 1 H317

Concentration limits (Regulation (EC) No. 1272/2008)

Resp. Sens. 1 H334 >= 0,5 % Skin Sens. 1 H317 >= 0,5 %

Note

For explanation of abbreviations see section 16.

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) (if not listed in Section 3).

4. First aid measures

4.1. Description of first aid measures

General information

In all cases of doubt, or when symptoms persist, seek medical attention. If unconscious place in recovery position and seek medical advice. First aider: Pay attention to self-protection! Remove affected person from danger area, lay him down.

After inhalation

In case of accident by inhalation: remove casualty to fresh air and keep at rest. Keep warm, calm and covered up. In all cases of doubt, or when symptoms persist, seek medical attention.

After skin contact

Wash off immediately with soap and water. Do NOT use solvents or thinners. Consult a doctor if skin irritation persists.



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After eye contact

Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. Take medical treatment.

After ingestion

Do not induce vomiting. Take medical treatment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system leading to an asthmatic condition, wheeziness and a tightness of the chest.

4.3. Indication of any immediate medical attention and special treatment needed Hints for the physician / treatment

Treat symptomatically.

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Recommended: alcohol resistant foam, CO2, powders, water spray/mist

Non suitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Vapours can form an explosive mixture with air.

5.3. Advice for firefighters

Other information

Standard procedure for chemical fires.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Eliminate all ignition sources if safe to do so. Ensure adequate ventilation. Do not inhale vapours. Do not inhale gases. Do not inhale mist.

6.2. Environmental precautions

Do not allow to enter drains or waterways. Do not allow to enter soil, waterways or waste water canal. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in container for disposal according to local regulations (see section 13). Clean contaminated floors and objects thoroughly with water and detergents, observing environmental regulations. Do NOT use solvents or thinners. Send in suitable containers for recovery or disposal.

6.4. Reference to other sections

Refer to protective measures listed in Sections 7 and 8.

7. Handling and storage



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7.1. Precautions for safe handling

Advice on safe handling

Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep container tightly closed and dry in a cool, well-ventilated place. Use only with adequate ventilation/personal protection. Ensure adequate ventilation. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values. Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be exposed to any process in which this mixture is used. Avoid contact with skin and eyes. Avoid inhalation of vapour and spray mist. Do no eat, drink or smoke when using this product. Use personal protective clothing. For personal protection see Section 8.

Advice on protection against fire and explosion

Vapours can form an explosive mixture with air. Vapours are heavier than air and may spread along floors. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Take measures to prevent the build up of electrostatic charge. Wear shoes with conductive soles. No sparking tools should be used. Fight fire with normal precautions from a reasonable distance.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Provide solvent-resistant and impermeable floor. Keep only in the original container in a cool, well ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Hints on storage assembly

Keep away from oxidising agents, strongly alkaline and strongly acid materials, amines, alcohols and water.

Storage classes

Storage class according to TRGS 510 3 Flammable liquid

Further information on storage conditions

Protect from frost. Protect from heat and direct sunlight. Keep away from sources of ignition - No smoking. Store in accordance with the particular national regulations.

7.3. Specific end use(s)

See exposure scenario, if available.

8. Exposure controls/personal protection

8.1. Control parameters

Exposure limit values

2-methoxy-1-methylethyl acetate

List	Directive 2017/164 EG			
Value	275	mg/m³	50	ppm(V)
Short term exposure limit	550	mg/m³	100	ppm(V)
Status: 12/2009				

2-methoxy-1-methylethyl acetate

List	EH40			
Value	274	mg/m³	50	ppm(V)
Short term exposure limit	548	mg/m³	100	ppm(V)



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Skin resorption / sensibilisation: Sk; Status: 01/2020

n-butyl acetate

List EH40

Value 724 mg/m^3 150 ppm(V)Short term exposure limit 966 mg/m^3 200 ppm(V)

Status: 01/2020

n-butyl acetate

List Directive 2017/164 EG

Value 241 mg/m^3 50 ppm(V)Short term exposure limit 723 mg/m^3 150 ppm(V)

Status: 10/2019

Other information

Derived No/Minimal Effect Levels (DNEL/DMEL)

2-methoxy-1-methylethyl acetate

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term
Route of exposure inhalative
Mode of action Systemic effects

Concentration 275 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term
Route of exposure Dermal exposure
Mode of action Systemic effects

Concentration 153,5 mg/kg/d

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long-term

Route of exposure Oral exposure

Mode of action Systemic effects

Concentration 1,67 mg/kg/d

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long-term

Route of exposure inhalative

Mode of action Systemic effects

Concentration 33 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group

Duration of exposure

Route of exposure

Mode of action

Consumer

Long-term

Dermal exposure

Systemic effects

Concentration 54,8 mg/kg

n-butyl acetate



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Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term
Route of exposure Dermal exposure
Mode of action Systemic effects

Concentration 11 mg/kg/d

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure

Route of exposure

Mode of action

Systemic effects

Concentration 600 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Short-term
Route of exposure inhalative
Mode of action Local effects
Concentration 600

Concentration 600 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term
Route of exposure inhalative
Mode of action Local effects

Concentration 300 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure
Route of exposure
Mode of action
Long-term
inhalative
Systemic effects

Concentration 300 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group

Duration of exposure

Route of exposure

Mode of action

Consumer

Long-term

Dermal exposure

Systemic effects

Concentration 6 mg/kg/d

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long-term

Route of exposure Oral exposure

Mode of action Systemic effects

Concentration 2 mg/kg/d

Type of value Derived No Effect Level (DNEL)

Reference group Consumer
Duration of exposure Short-term
Route of exposure inhalative



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Mode of action Systemic effects

Concentration 300 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group

Duration of exposure

Route of exposure

Mode of action

Consumer

Short-term
inhalative
Local effects

Concentration 300 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long-term

Route of exposure inhalative

Mode of action Systemic effects

Concentration 35,7 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group

Duration of exposure

Route of exposure

Mode of action

Consumer

Long-term

inhalative

Local effects

Concentration 35,7 mg/m³

1,6-hexamethylene diisocyanate homopolymer

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Short-term
Route of exposure inhalative
Mode of action Local effects

Concentration 1 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure
Route of exposure
Mode of action
Local effects

Concentration 0,5 mg/m³

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers

Type of value Derived No Effect Level (DNEL)

Reference group Workers (industrial)

Duration of exposure

Route of exposure

Mode of action

Consentation

Short-term inhalative
Local effects

Concentration 0,58 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (industrial)

Duration of exposure Long-term
Route of exposure inhalative
Mode of action Local effects

Concentration 0,29 mg/m³



mg/m³

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Hexamethylene-di-isocyanate

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Short-term
Route of exposure inhalative
Mode of action Systemic effects
Concentration 0,07

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure
Route of exposure
Mode of action

Concentration

Long-term
inhalative
Systemic effects

Concentration 0,035 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term
Route of exposure inhalative
Mode of action Local effects
Concentration 0.035

Concentration 0,035 mg/m³

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Type of value Derived No Effect Level (DNEL)

Reference group Workers (industrial)

Duration of exposure Short-term
Route of exposure inhalative
Mode of action Local effects
Concentration 0.0453

Concentration 0,0453 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (industrial)

Duration of exposure
Route of exposure
Mode of action
Local effects

Concentration 0,0453 mg/m³

Predicted No Effect Concentration (PNEC)

2-methoxy-1-methylethyl acetate

Type of value PNEC
Type Freshwater

Concentration 0,635 mg/l

Type of value PNEC
Type Saltwater

Concentration 0,0635 mg/l

Type of value PNEC

Conditions sporadic release

Concentration 6,35 mg/l



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Type of value PNEC

Type Fresh water sediment

Concentration 3,29 mg/kg

Type of value PNEC

Type saltwater sediment

Concentration 0,329 mg/kg

Type of value PNEC Type Soil

Concentration 0,29 mg/kg

Type of value PNEC

Type Sewage treatment plant (STP)

Concentration 100 mg/l

n-butyl acetate

Type of value PNEC
Type Freshwater
Concentration 0,18

Concentration 0,18 mg/l

Type of value PNEC
Type Saltwater

Concentration 0,018 mg/l

Type of value PNEC

Type Sewage treatment plant (STP)

Concentration 35,6 mg/l

Type of value PNEC Type Water

Conditions sporadic release

Concentration 0,36 mg/l

Type of value PNEC

Type Fresh water sediment

Concentration 0,981 mg/kg

Type of value PNEC

Type saltwater sediment

Concentration 0,0981 mg/l

Type of value PNEC Type Soil

Concentration 0,0903 mg/kg

1,6-hexamethylene diisocyanate homopolymer

Type of value PNEC
Type Freshwater
Concentration 0,127

Concentration 0,127 mg/l

Type of value PNEC Type marine water



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Concentration 0,0127 mg/l

Type of value PNEC

Type Fresh water sediment

Concentration 266,7 g/kg

Type of value PNEC

Type saltwater sediment

Concentration 4,455 g/kg

Type of value PNEC Type Soil

Concentration 53,2 g/kg

Type of value PNEC

Type Sewage treatment plant (STP)

Concentration 38,28 mg/l

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers

Type of value PNEC
Type Freshwater

Concentration 0,0015 mg/l

Type of value PNEC

Type marine water

Concentration 0,00015 mg/l

Type of value PNEC

Type Sewage treatment plant (STP)

Concentration 100 mg/l

Hexamethylene-di-isocyanate

Type of value PNEC
Type Freshwater

Concentration > 0,0774 mg/l

Type of value PNEC Saltwater

Concentration > 0,00774 mg/l

Type of value PNEC

Type Fresh water sediment

Concentration > 0,01334 mg/kg

Type of value PNEC

Type saltwater sediment

Concentration > 0,001334 mg/l

Type of value PNEC Type Soil

Concentration > 0,0026 mg/kg

Type of value PNEC



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Type Sewage treatment plant (STP)

Concentration 8,42 mg/l

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Type of value PNEC
Type Freshwater

Concentration 0,06 mg/l

Type of value PNEC

Type marine water

Concentration 0,006 mg/l

Type of value PNEC

Type Fresh water sediment

Concentration 218,92 mg/kg

Type of value PNEC

Type saltwater sediment

Concentration 21,89 mg/kg

Type of value PNEC Type Soil

Concentration 44,01 mg/kg

Type of value PNEC

Type Sewage treatment plant (STP)

Concentration 10,6 mg/l

8.2. Exposure controls

Exposure controls

Users are advised to consider national Occupational Exposure Limits or other equivalent values. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol. Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Protective gloves complying with EN 374.

Glove material

Multilayer gloves made from

Appropriate Material Fluorinated rubber / butyl-rubber

Material thickness >= 0,7 mm
Breakthrough time >= 30 min

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.



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Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor

maintenance.

Eye protection

Wear eye glasses with side protection according to EN 166.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Form liquid
Colour colourless
Odour characteristic

Odour threshold

Remarks not determined

Melting point

Remarks not determined

Freezing point

Remarks not determined

Initial boiling point and boiling range

Value 124 to 161 °C

Flash point

Value 39 °C

Evaporation rate

Remarks not determined

Flammability (solid, gas)

not determined

Upper/lower flammability or explosive limits

Remarks not determined

Vapour pressure

Remarks not determined

Vapour density

Remarks not determined

Density

Value appr. 1,049 kg/l

Temperature 20 °C

Solubility in water

Remarks not determined

Solubility(ies)

Remarks not determined

Partition coefficient: n-octanol/water

Remarks not determined



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°C

Ignition temperature

Remarks not determined

Decomposition temperature

Remarks not determined

Viscosity

Remarks not determined

Efflux time

Value 45 to 55 s

Temperature 20 Method DIN 53211 4 mm

Explosive properties

evaluation not determined

Oxidising properties

Remarks not determined

9.2. Other information

Non-volatile content

Value 58,5 %

Method calculated value

Other information

This information is not available.

10. Stability and reactivity

10.1. Reactivity

Stable under recommended storage and handling conditions (see section 7).

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

To avoid thermal decomposition, do not overheat.

10.4. Conditions to avoid

Isolate from sources of heat, sparks and open flame.

10.5. Incompatible materials

Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. Uncontrolled exothermic reactions occur with amines and alcohols. The product reacts slowly with water resulting in evolution of carbon dioxide. Gaseous decomposition products cause pressure to build up in tightly sealed vessels. Precautions should be taken to minimise exposure to atmospheric humidity or water: CO2 will be formed which in closed containers can result in pressurisation.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide, nitrous oxides (NOx), dense black smoke, hydrocyanic acid, Stable under recommended storage and handling conditions (see section 7).

11. Toxicological information

11.1. Information on toxicological effects



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Acute oral toxicity

ATE > 10.000 mg/kg Method calculated value (Regulation (EC) No. 1272/2008)

Remarks Based on available data, the classification criteria are not met.

Acute oral toxicity (Components)

n,n-dimethylcyclohexylamine

Species rat

LD50 272 mg/kg

Hexamethylene-di-isocyanate

Species rat

LD50 746 mg/kg

Method OECD 401

Acute dermal toxicity

ATE > 10.000 mg/kg Method calculated value (Regulation (EC) No. 1272/2008)

Remarks Based on available data, the classification criteria are not met.

Acute dermal toxicity (Components)

n,n-dimethylcyclohexylamine

Species rat

LD50 380 mg/kg

Acute inhalational toxicity

ATE 3,1771 mg/l

Administration/Form Dust/Mist

Method calculated value (Regulation (EC) No. 1272/2008)

Remarks The classification criteria are met.

Acute inhalative toxicity (Components)

1,6-hexamethylene diisocyanate homopolymer

Species rat

LC50 2,81 mg/l

Duration of exposure 4 h

Administration/Form Dust/Mist Remarks Mist

n,n-dimethylcyclohexylamine

Species rat

LC50 0,7 mg/l

Duration of exposure 4 h

Administration/Form Dust/Mist

Hexamethylene-di-isocyanate

Species rat

LC50 0,015 mg/l

Duration of exposure 4 h

Administration/Form Dust/Mist

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Species rat

LC50 0,031 mg/l

Duration of exposure 4 h

Administration/Form Dust/Mist Remarks Mist



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Skin corrosion/irritation

evaluation irritant

Method Calculation method (Regulation (EC) No. 1272/2008)

Remarks The classification criteria are met.

Skin corrosion/irritation (Components)

Hexamethylene-di-isocyanate

Species rabbit

evaluation Severe skin irritation

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Species rabbit

evaluation Severe skin irritation polyethyleneglycol tridecyl ether phosphate

evaluation Irritating to skin.

n,n-dimethylcyclohexylamine

Species rabbit

Observation Period 8 devaluation Causes burns.

Serious eye damage/irritation

evaluation corrosive

Method Calculation method (Regulation (EC) No. 1272/2008)

Remarks The classification criteria are met.

Serious eye damage/irritation (Components)

Hexamethylene-di-isocyanate

Species rabbit

evaluation Severe eye irritation

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

evaluation Irritating to eyes. polyethyleneglycol tridecyl ether phosphate

n,n-dimethylcyclohexylamine

Species rabbit

Duration of exposure 8 d
Observation Period 8 d

Sensitization

evaluation May cause sensitization by skin contact.

Method Calculation method (Regulation (EC) No. 1272/2008)

Remarks The classification criteria are met.

Sensitization (Components)

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers

Species mouse

evaluation May cause sensitization by skin contact.

Hexamethylene-di-isocyanate

Species quinea pig

evaluation May cause sensitization by skin contact.

Method OECD Test Guideline 406

Hexamethylene-di-isocyanate

Route of exposure inhalative Species guinea pig



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evaluation May cause sensitization by inhalation.

1,6-hexamethylene diisocyanate homopolymer

evaluation May cause sensitization by skin contact.

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Species guinea pig

evaluation May cause sensitization by skin contact.

Method OECD Test Guideline 406 **3-isocyanatomethyl-3.5.5-trimethylcyclohexyl isocyanate**

evaluation May cause sensitization by inhalation.

Mutagenicity

Method Calculation method (Regulation (EC) No. 1272/2008)

Remarks Based on available data, the classification criteria are not met.

Reproductive toxicity

Method Calculation method (Regulation (EC) No. 1272/2008)

Remarks Based on available data, the classification criteria are not met.

Carcinogenicity

Method Calculation method (Regulation (EC) No. 1272/2008)

Remarks Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity (STOT)

Single exposure

Method Calculation method (Regulation (EC) No. 1272/2008)

Remarks The classification criteria are met.
evaluation May cause respiratory irritation.
evaluation May cause drowsiness or dizziness.

Repeated exposure

Remarks Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity (STOT) (Components)

2-methoxy-1-methylethyl acetate

Specific target organ toxicity - repeated exposure

evaluation May cause drowsiness or dizziness.

Organs: Nervous system

n-butyl acetate

Specific target organ toxicity - repeated exposure

Organs: Nervous system

Remarks Possible narcotic effects (drowsiness, dizziness).

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers

Remarks May cause respiratory irritation.

Hexamethylene-di-isocyanate

Specific target organ toxicity - single exposure

evaluation May cause respiratory irritation.

Organs: Respiratory tract

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Specific target organ toxicity - repeated exposure

evaluation May cause respiratory irritation.

1,6-hexamethylene diisocyanate homopolymer



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evaluation May cause respiratory irritation.

Organs: Respiratory tract

Aspiration hazard

Based on available data, the classification criteria are not met.

Other information

No toxicological data are available.

12. Ecological information

12.1. Toxicity

General information

For this subsection there is no ecotoxicological data available on the product as such.

Fish toxicity (Components)

1,6-hexamethylene diisocyanate homopolymer

Species Danio rerio (zebra fish)

LC50 35,2 mg/l

Duration of exposure 96 h

Method OECD 203

Daphnia toxicity (Components)

1,6-hexamethylene diisocyanate homopolymer

Species Daphnia magna (Water flea)

EC50 > 100 mg/l

Duration of exposure 48 h

polyethyleneglycol tridecyl ether phosphate

Species Daphnia magna (Water flea)

EC50 1 to 10 mg/l

Duration of exposure 48 h

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Species Daphnia magna (Water flea)

EC50 35 mg/l

Duration of exposure 48 h

Algae toxicity (Components)

1,6-hexamethylene diisocyanate homopolymer

Species Desmodesmus subspicatus

ErC50 72 mg/l

Duration of exposure 72 h

Method OECD 201

n,n-dimethylcyclohexylamine

Species Scenedesmus subspicatus

NOEC 0,062 mg/l

Duration of exposure 72 h

Method OECD 201

Bacteria toxicity (Components)

1,6-hexamethylene diisocyanate homopolymer

Species activated sludge

EC50 > 10000 mg/l

12.2. Persistence and degradability



Trade name: Hesse HYDRO Hardener HDR 5081

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General information

For this subsection there is no ecotoxicological data available on the product as such.

Biodegradability (Components)

n,n-dimethylcyclohexylamine

Value appr. 100 %

Duration of test 28 d evaluation Readily biodegradable.

1,6-hexamethylene diisocyanate homopolymer

Value 0,0 %

evaluation Not readily biodegradable.

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Value 0,0 %

Duration of test 28 d evaluation Not readily biodegradable.

12.3. Bioaccumulative potential

General information

For this subsection there is no ecotoxicological data available on the product as such.

Partition coefficient: n-octanol/water

Remarks not determined

12.4. Mobility in soil

General information

For this subsection there is no ecotoxicological data available on the product as such.

Mobility in soil

no data available

12.5. Results of PBT and vPvB assessment

General information

For this subsection there is no ecotoxicological data available on the product as such.

12.6. Other adverse effects

General information

For this subsection there is no ecotoxicological data available on the product as such.

General information / ecology

For this subsection there is no ecotoxicological data available on the product as such.

13. Disposal considerations

13.1. Waste treatment methods

Disposal recommendations for the product

EWC waste code 080111 - waste paint and varnish containing organic

solvents or other dangerous substances

EWC waste code 200127 - paint, inks, adhesives and resins containing

dangerous substances

Where possible recycling is preferred to disposal or incineration.

Do not allow to enter drains or waterways.

modified product



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EWC waste code 080115 - aqueous sludges containing paint or varnish

containing organic solvents or other dangerous substances 080113 - sludges from paint or varnish containing organic

solvents or other dangerous substances

Dried residues

EWC waste code

EWC waste code 080112 - waste lacquers and waste paint except those

falling under 080111

Disposal recommendations for packaging

EWC waste code 150110 - packaging containing residues of or contaminated

by dangerous substances

Completely emptied packagings can be given for recycling.

14. Transport information

in manoport innormativ			
	Land transport ADR/RID	Marine transport IMDG/GGVSee	Air transport ICAO/IATA
Tunnel restriction code	D/E		
14.1. UN number	1263	1263	1263
14.2. UN proper shipping name	PAINT	PAINT	PAINT
14.3. Transport hazard class(es)	3	3	3
Label	<u>₩</u>	3	3
14.4. Packing group	III	III	III
Limited Quantity	51		
Transport category	3		

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC

VOC (EU) 41,5 % 435 g/l

Other information

All components are contained in the TSCA inventory or exempted.

All components are contained in the PICCS inventory.

15.2. Chemical safety assessment

For this substance / mixture a chemical safety assessment was not carried out.



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16. Other information

Hazard statements listed in Chapter 3

EUH066	Repeated exposure may	cause skin drvnes	s or cracking.

H226 Flammable liquid and vapour. H290 May be corrosive to metals. H301 Toxic if swallowed.

H302 Harmful if swallowed.
H311 Toxic in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.

H330 Fatal if inhaled.
H331 Toxic if inhaled.
H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

CLP categories listed in Chapter 3

Acute Tox. 1 Acute toxicity, Category 1
Acute Tox. 3 Acute toxicity, Category 3
Acute Tox. 4 Acute toxicity, Category 4

Aquatic Chronic 2 Hazardous to the aquatic environment, chronic, Category 2
Aquatic Chronic 3 Hazardous to the aquatic environment, chronic, Category 3

Eye Dam. 1 Serious eye damage, Category 1
Eye Irrit. 2 Eye irritation, Category 2
Flam. Liq. 3 Flammable liquid, Category 3

Met. Corr. 1 Substance or mixture corrosive to metals, Category 1

Resp. Sens. 1 Respiratory sensitization, Category 1

Skin Corr. 1B Skin corrosion, Category 1B
Skin Irrit. 2 Skin irritation, Category 2
Skin Sens. 1 Skin sensitization, Category 1

STOT SE 3 Specific target organ toxicity - single exposure, Category 3

Abbreviations

ADR - Accord européen sur le transport des marchandises dangereuses par Route (European

Agreement concerning the International Carriage of Dangerous Goods by Road)

RID - Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning theInternational Transport of Dangerous Goods by Rail)

IMDG - International Maritime Code for Dangerous Goods

IATA - International Air Transport Association

IATA-DGR - Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO-TI - Technical Instructions by the "International Civil Aviation Organization" (ICAO)

GHS - Globally Harmonized System of Classification and Labelling of Chemicals

EINECS - European Inventory of Existing Commercial Chemical Substances

CAS - Chemical Abstracts Service (division of the American Chemical Society)

GefStoffV - Gefahrstoffverordnung (Ordinance on Hazardous Substances, Germany)

LOAEL - Lowest Observed Adverse Effect Level



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LOEL - Lowest Observed Effect Level NOAEL - No Observed Adverse Effect Level NOEC - No Observed Effect Concentration

NOEL - No Observed Effect Level

OECD - Organisation for Econpmic Cooperation and Development

VOC - Volatile Organic Compounds

Changes since the last version are highlighted in the margin (***). This version replaces all previous versions.

This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification.

The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

The information contained herein is based on the present state of our knowledge and does therefore not guarantee certain properties.

Annex to the extended Safety Data Sheet (eSDS)

Short title of the exposure scenario

ES002 - Industrial applications: rolling, dipping, pouring and other processing without aerosol formation (inside)

Use of the substance/preparation

Surface treatment of wood and other materials

Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites ERC4 Industrial use of processing aids in processes and products, not becoming part of

articles

ERC5 Industrial use resulting in inclusion into or onto a matrix

PROCh01 Other processing without aerosol formation

PROCh02 roller coating industrial

PROC13 Treatment of articles by dipping and pouring

Contributing exposure scenario controlling environmental exposure

Use

ERC4 Industrial use of processing aids in processes and products, not becoming part of

articles

ERC5 Industrial use resulting in inclusion into or onto a matrix

Physical form liquid

Maximum amount used per time or activity

Emission days per site: <= 300

Other relevant operational conditions

Use: Room temperature

Drying and through-curing takes place at ambient temperature or at higher temperatures.

Where possible recycling is preferred to disposal or incineration.

Do not allow to enter soil, waterways or waste water canal.

Dispose of rinse water in accordance with local and national regulations.



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Waste water

Do not discharge into the drains/surface waters/groundwater.

Exhaust air

Keep container closed. Avoid release to the environment.

Soil

Floors should be impervious, resistant to liquids and easy to clean.

Disposal recommendations for the product

EWC waste code 080111 - waste paint and varnish containing organic

solvents or other dangerous substances

200127 - paint, inks, adhesives and resins containing

dangerous substances

Where possible recycling is preferred to disposal or incineration.

Do not allow to enter drains or waterways.

modified product

EWC waste code 080115 - aqueous sludges containing paint or varnish

containing organic solvents or other dangerous substances 080113 - sludges from paint or varnish containing organic

solvents or other dangerous substances

Dried residues

EWC waste code 080112 - waste lacquers and waste paint except those

falling under 080111

Disposal recommendations for packaging

EWC waste code 150110 - packaging containing residues of or contaminated

by dangerous substances

Completely emptied packagings can be given for recycling.

Contributing exposure scenario controlling worker exposure

Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

PROCh01 Other processing without aerosol formation

PROCh02 roller coating industrial

PROC13 Treatment of articles by dipping and pouring

Physical form liquid

Maximum amount used per time or activity

Duration of exposure <= 8 h/d Frequency of exposure <= 220 d/a

Other relevant operational conditions

Use: Room temperature

Drying and through-curing takes place at ambient temperature or at higher temperatures.

Read attached instructions before use.

Product substance and product safety related measures

Apply technical measures to comply with the occupational exposure limits. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.



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Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol. Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Protective gloves complying with EN 374.

Glove material

Multilayer gloves made from

Appropriate Material Fluorinated rubber / butyl-rubber

Material thickness >= 0,7 Breakthrough time >= 30

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Eye protection

Wear eye glasses with side protection according to EN 166.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

Exposure estimation and reference to its source

Workers (industrial)

SU SU3 PROC PROC7

Assessment method inhalation, long-term - local and systemic

Exposure assessment 27,54 mg/m³
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,1

Lead substance 2-methoxy-1-methylethyl acetate

Workers (industrial)

SU SU3 PROC PROC7

Assessment method dermal, long-term - local and systemic

Exposure assessment 2,14 mg/kg/d Exposure assessment (method) ECETOC TRA Risk characterisation ratio (RCR) 0.01

Lead substance 2-methoxy-1-methylethyl acetate

Workers (industrial)

SU SU3 PROC PROC10

Assessment method inhalation, long-term - local and systemic

Exposure assessment 55,08 mg/m³
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,2



Trade name: Hesse HYDRO Hardener HDR 5081

Version: 22 / GB Revision: 18.02.2021
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Lead substance 2-methoxy-1-methylethyl acetate

Workers (industrial)

SU SU3
PROC PROC10

Assessment method dermal, long-term - local and systemic

Exposure assessment 27,43 mg/kg/d Exposure assessment (method) ECETOC TRA Risk characterisation ratio (RCR) 0,18

Lead substance 2-methoxy-1-methylethyl acetate

Workers (industrial)

SU SU3 PROC PROC13

Assessment method inhalation, long-term - local and systemic

Exposure assessment 55,08 mg/m³
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,2

Lead substance 2-methoxy-1-methylethyl acetate

Workers (industrial)

SU SU3 PROC PROC13

Assessment method dermal, long-term - local and systemic

Exposure assessment 13,71 mg/kg/d Exposure assessment (method) ECETOC TRA Risk characterisation ratio (RCR) 0,09

Lead substance 2-methoxy-1-methylethyl acetate

Information on estimated exposure and downstream-user guidance

Guidance for Downstream Users

The downstream user can evaluate whether he operates within the conditions set in the exposure scenario on the basis of the information supplied. This evaluation can be conducted by an expert or using the risk assessment tools recommended by ECHA.