Technical Data Sheet
ANCHORSTIK NF380

Product Description

Anchorstik NF380 is a non flammable, low pressure, sprayable, synthetic rubber-based adhesive.

Features

- Fast drying characteristics.
- Aggressive tack.
- Long bonding range.
- High bond strengths.
- Provides an economical and efficient means of bonding non-structural components.

Typical Applications

Anchorstik FL380 is used with flexible foams such as; bonding foam to metal, chipboard, hardboard and GRP etc. Also furnishing fabrics such as hessian, felt, polyester and other upholstery padding materials to metal ducting and laminates to plywood, chipboard etc.

Technical Data

Description	Value
Solids Content	24 ± 2%
Viscosity	250-400 cP at 20°C
Chemical Type	Synthetic Rubber
Solvent	Ethyl acetate/ hydrocarbon blend
Physical Form	Liquid
Coverage	10-13m² /Ltr
Colour	Neutral
Shelf Life	12 Months stored at 5-20°C
Packaging	5L or 20L tins

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Storage	Store between 5-25°C and store in accordance with the requirements of the petroleum regulations. Store in a dry flameproof area

➢ Application

- Materials to be primed/bonded should be dry, clean and free from dust, loose materials, oil and grease. Cut foam should be free from silicone lubricants.
- Anchorstik NF380 may be sprayed through most equipment although it has been designed for low pressure applications. Excellent results may be obtained using a material pressure of 10-15 psi and atomising pressure of 30-40 psi is adequate.
- When priming polyurethane foams, apply Anchorstik NF380 to the foam and allow to dry for at least 5 minutes prior to the adhesive tape application.
- For use as an adhesive apply Anchorstik NF380 to both surfaces to be bonded (except in special cases) and bond immediately or for up to 20 minutes afterwards. Under conditions of high humidity, condensation of moisture on the surface may occur causing a pale ‘bloom’. Under these conditions an unsatisfactory bond is likely.

➢ Health & Safety

ALWAYS READ RELEVANT MATERIAL SAFETY DATA SHEET BEFORE USE.