## **Technical data sheet** 1960 siarexx



Status:	Ok
Approval:	13.12.2021

Classification	Public series
Product type:	Coated abrasives
Main industries:	Building Interior Furniture Production
Further industries:	Kitchens Panels Parquet Windows and Doors

Product profile			
Grit type:	Aluminium oxide		
Grit range (total):	40; 60-320; 400-600		
Backing:	c-wt paper (FSC-certified), b-wt paper (FSC-certified)		
Coating:	Electrostatic open		
bonding:	Resin over resin		
Special coating:	Stearate	P080 - P600	
Equipment:			

Properties		Technology
Removal rate:	8 - high	- Open coating
Lifetime:	8 - long	- S Performance
Finishing:	8 - good	- siafast
Flexibility:	9 - highly flexible	- siasoft
Contact pressure:		

Advantages	
Building Interior:	<ul> <li>Universal all-round product for wood and lacquer</li> <li>High level of flexibility guarantees trouble-free sanding of corners and edges</li> <li>Low clogging</li> <li>Good finish properties</li> </ul>
Furniture Production:	<ul> <li>Universal all-round product for wood and lacquer</li> <li>High level of flexibility guarantees trouble-free sanding of corners and edges</li> <li>Low clogging</li> <li>Good finish properties</li> </ul>



Applications	
Building Interior:	<ul> <li>Sanding off rusted parts</li> <li>Sanding off old varnish, paints and stains</li> <li>Sanding off old paint and varnish</li> <li>Sanding off raised wooden fibres</li> <li>Sanding floorboards</li> <li>Sanding wooden terraces and pool surrounds</li> <li>Sanding off brittle or poorly adhesive paints</li> <li>Keying or sanding surfaces</li> <li>Keying smoothed surfaces</li> <li>Keying surfaces for better paint adhesion</li> <li>Fine sanding of surfaces</li> <li>Flatting uneven areas</li> <li>Flatting lightweight construction walls</li> <li>Structuring wooden beams</li> </ul>
Furniture Production:	<ul> <li>Keying of solid wood</li> <li>Intermediate sanding of varnishes on surfaces and curves</li> <li>Keying of primers, primer fillers and bodyfillers</li> <li>Final sanding as preparation for painting</li> </ul>

Material		
Building Interior:		<ul> <li>Plastics</li> </ul>
	Dry wall lining boards	<ul> <li>Dry wall lining boards</li> </ul>
	Lacquers	<ul> <li>Water-based varnish</li> </ul>
	Lacquers	<ul> <li>Polyester lacquer</li> </ul>
	Lacquers	• PU lacquer
	Lacquers	NC lacquer
	Lacquers	UV lacquer
	Lacquers	Acrylic lacquer
	Mineral materials	<ul> <li>Mineral fibreboard</li> </ul>
	Mineral materials	<ul> <li>Solid surface material</li> </ul>
	Old lacquer	Old lacquer
	Old paint	Old paint
	Plaster	○ Plaster
	Primer filler	• Primer filler
	Primers	<ul> <li>Primer coat</li> </ul>
	Putty	• Putty
	Wood	<ul> <li>Resinous wood</li> </ul>
	Wood	Hardwood
	Wood	<ul> <li>Softwood</li> </ul>

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Material		
Furniture Production:	Coatings	• Putty
	Coatings	<ul> <li>Water-based varnish</li> </ul>
	Coatings	<ul> <li>Polyester lacquer</li> </ul>
	Coatings	• PU lacquer
	Coatings	NC lacquer
	Coatings	UV lacquer
	Coatings	Acrylic lacquer
	Coatings	Old paint
	Coatings	Old lacquer
	Coatings	Primer filler
	Coatings	Primer coat
	Minerals	<ul> <li>Dry wall lining boards</li> </ul>
	Minerals	<ul> <li>Plaster</li> </ul>
	Plastics	Plastics
	Plastics	<ul> <li>Solid surface material</li> </ul>
	Solid wood	Hardwood
	Solid wood	<ul> <li>Resinous wood</li> </ul>
	Solid wood	<ul> <li>Softwood</li> </ul>
	Wood-based materials	<ul> <li>Mineral fibreboard</li> </ul>

<b>Conversion forms</b>	Upper conversion	Lower conversion
	Rolls	- Jumbo rolls - Paper rolls - siafast rolls
	Sheet	<ul> <li>half sheets</li> <li>standard sheet</li> </ul>
	Strips	- siafast strips - Various strips
	Delta and polygons	- Delta and polygons
0	Discs	<ul> <li>siafast discs</li> <li>Self-adhesive discs</li> <li>Various discs</li> </ul>

Application	Superordinate group	Subgroup
Ð	Portable machine sanding	random orbital sander
	Portable machine sanding	Orbital sander
B	Portable machine sanding	Delta sander
	Manual sanding	Manual sanding

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Application	Superordinate group	Subgroup
	Manual sanding	Manual sanding
	Stationary machine sanding	Rolls
cut:		

Details	
No suitability for:	- glass sanding
Sanding recommendation:	
Safety recommendation:	<ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> </ul>

Communication			
Claim:	the benchmark on wood, lacquers and paints		
Сору:	1960 siarexx is a universal all-round product for manual and portable machine sanding and delivers impressive results in wood and lacquer applications.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	Building Interior: Furniture Production:	ID 283 ID 283
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 1661 ID 1660

Main applicationSecondary application